

# Work Order ID 54687

December 16, 2009 10:48:43 AM

Page 1

Item ID: D3889-3

Accept

Setup Start

Revision ID:

Item Name: Gasket

Stop

Start Date: 12/16/09 Start Qty: 1.00

Cust Item ID:

Required Date: 12/18/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: W

Date: 09-12-16

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3889

A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3889

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

B 9-12-16

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

B 9-12-16

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Page 2

Item ID: D3889-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Gasket

Start Date: 12/16/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/18/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

28 02/12/16

(40)

130

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

0.00

Packaging

88 02/12/17

(1)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10.01.05

W 10.01.06

# Picklist Print

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Page 1

Work Order ID: 54687



Parent Item: D3889-3



Parent Item Name: Gasket

Start Date: 12/16/09

Required Date: 12/18/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M4111NS.125		Purchased	No			100	sf	322.3414	3.4793			



4111 Black Neoprene/EPDM/SBR Blend Sheet 0.125"



FB 9-17-16

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

112335

322.3414

322.3414

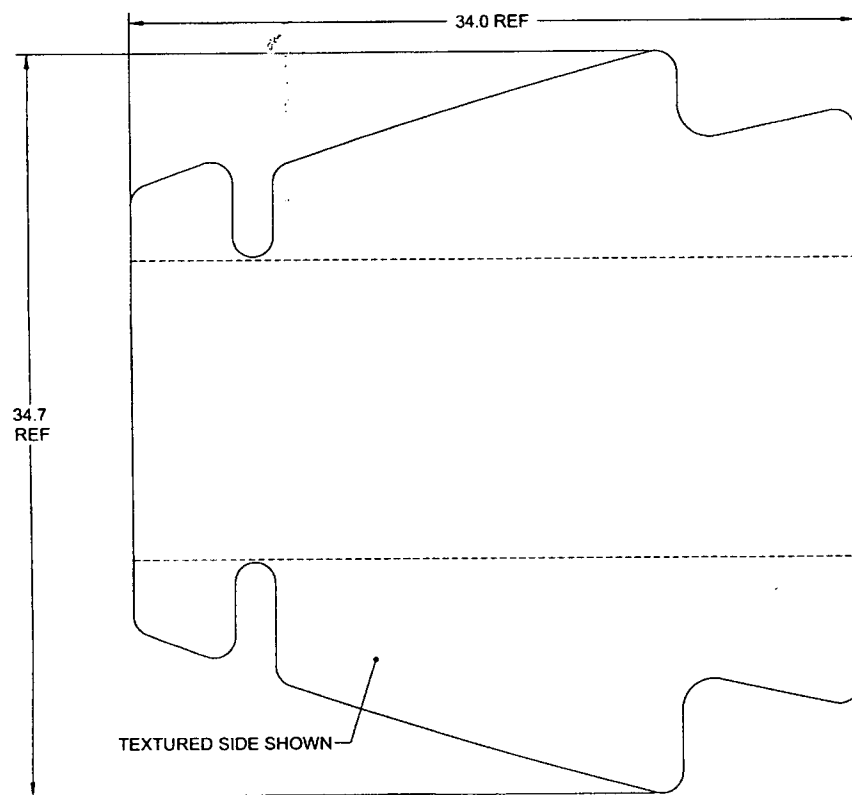
①

112335



## PARTS LIST

ITEM	QTY	P/N	DESCRIPTION
1	X	D3889-041	PANEL, FLOOR
2	1	D3889-1	PANEL
3	1	D3889-3	GASKET
4	A/R	3M 1300	ADHESIVE



TEXTURED SIDE SHOWN

**D3889-041 PANEL, FLOOR**

D3889-1 PANEL

D3889-3 GASKET

8

6

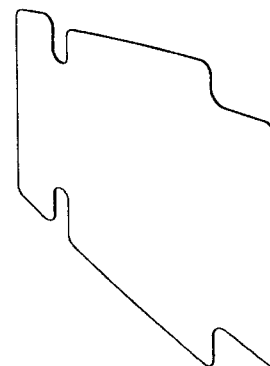
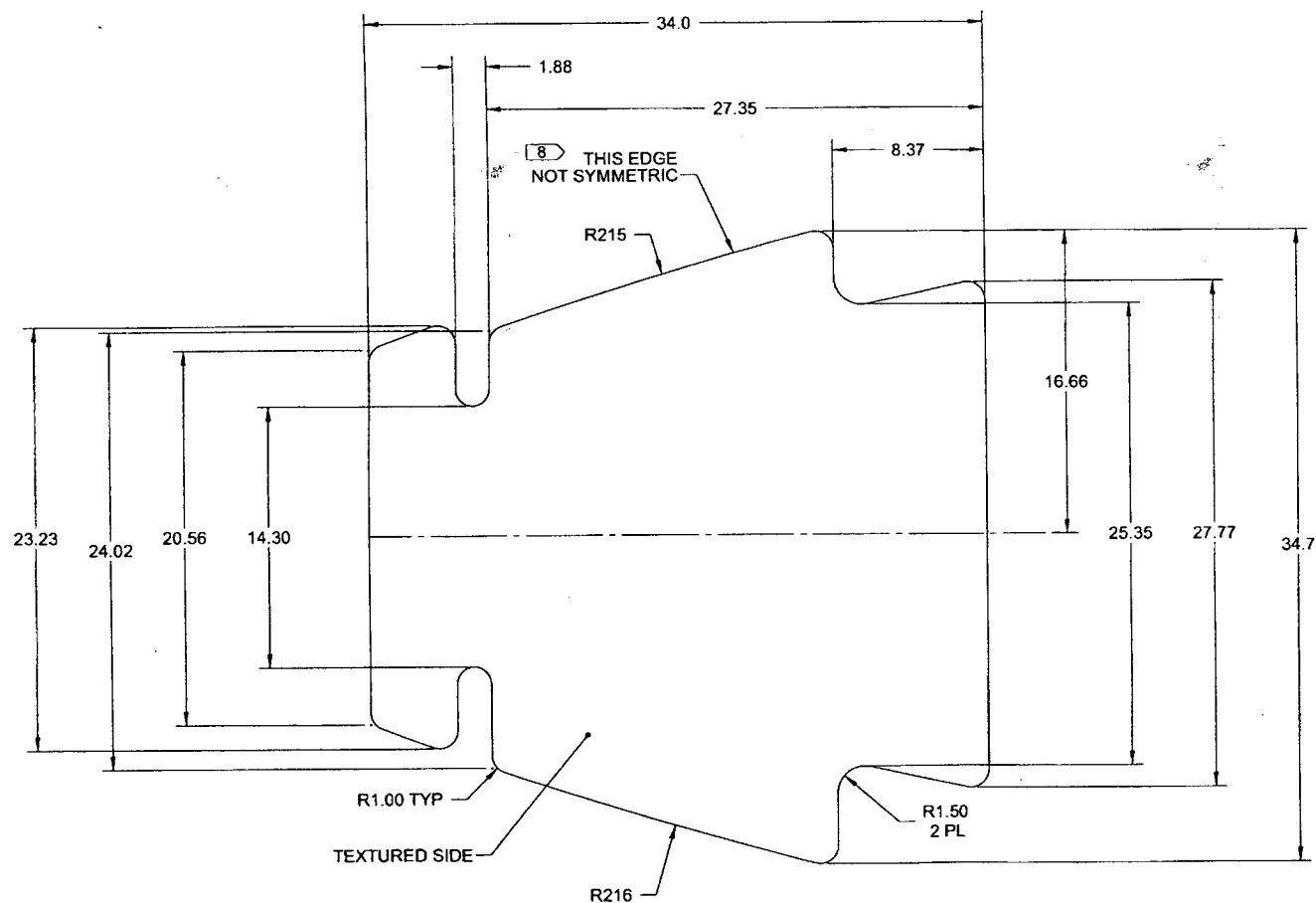
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 54687  
PR 09-12-16

RELEASED  
9/6/16

## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3889-041" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH/UNTEXTURED SIDE OF PART
- 7) WEIGHT: 5.13 lbs
- 8) BOND GASKET TO SMOOTH/UNTEXTURED SIDE OF PART USING 3M 1300 ADHESIVE. TRIM GASKET TO EDGES OF PANEL, IF REQUIRED.

A	NEW ISSUE	CP	09.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN	JP		
DRAWN	JP		
CHECKED	PH		
MFG. APPR.	JP		
APPROVED	JP		
DE APPR.	JP		
DATE	09.04.20		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3889</b> TITLE <b>PANEL, FLOOR</b> REV. A SHEET 1 OF 3 SCALE NTS COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



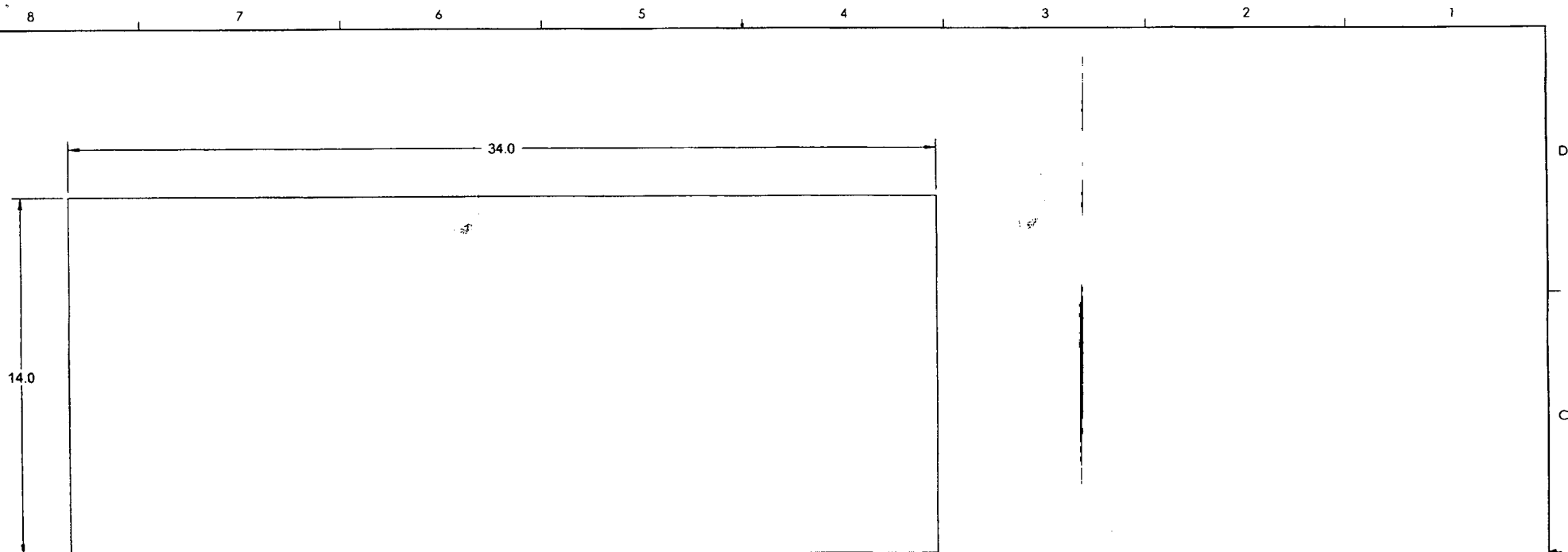
RELEASED  
09/06/14

### D3889-1 PANEL

NOTES:  
 ) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK,  
 TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)

) FINISH: NONE  
 ) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 ) UNITS: INCHES UNLESS OTHERWISE NOTED  
 ) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 ) IDENTIFICATION: NONE  
 ) WEIGHT: 4.95 lbs  
 ) PART SYMMETRIC ABOUT CENTERLINE EXCEPT AS SHOWN

DESIGN	W/D 54687	DART AEROSPACE LTD	
DRAWN	W/D	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	W/D	D3889	SHEET 2 OF 3
APPROVED	W/D	TITLE	SCALE
DE APPR.	W/D	PANEL, FLOOR	NTS
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**D3889-3 GASKET**

**RELEASED**  
07/08/16 MP

W10 54487

**NOTES:**

- 1) MATERIAL: NEOPRENE FOAM SHEET, 0.125 THICK  
(REF DART SPEC. M4111N-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.19 lbs

DESIGN	92	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWN	92		
CHECKED	92	DRAWING NO.	SHEET 3 OF 3
MFG. APPR.	92	D3889	
APPROVED	92	TITLE	SCALE
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